

# **TWO DOUGHS PANDORO**

A classic leavened product of the Holidays



### **FIRST DOUGH**

#### INGREDIENTS

DOLCE FORNO MAESTRO	
WATER	
FRESH YEAST	
EGGS	
UNSALTED BUTTER 82% FAT	

#### PREPARATION

- g 6500 - Start with DOLCE FORNO, brewer's yeast and water.
- g 2500 - When the dough is formed, add the eggs in several steps until a smooth, well-formed glutinous mesh is formed.
- g 1000 - Finally, insert the butter twice and continue to knead until the dough is elastic and dry
  - at a temperature of 26/28 °C.
  - Leave to rise at 30 °C for 4,30 hours, or at least until it triples.

#### WARNING:

g 36

g 1300

-It is advisable to make the "spy", putting 333 g of finished dough in a 1 liter jug to verify the effective triplication.

-If the temperature of the first dough should be above 28 °C, it will be necessary to reduce the time of the first rising.



#### **EMULSION**

**SECOND DOUGH** 

UNSALTED BUTTER 82% FAT	g 3000
EGG YOLK	g 500
CASTER SUGAR	g 1000
HONEY	g 400
BURRO DI CACAO	g 250
JOYPASTE VANIGLIA MADAGASCAR/BOURBON	g 150
CANDIED ORANGE PASTE	g 500

#### PREPARATION

- 3000 - Mix the butter into a leaf mixer.
  - Whiten the yolk with the sugar but do not whisk and add to the butter.
  - Separately heat the cocoa butter to 50 °C and add the honey, then add the flavourings and the orange paste.
  - Mix and add to butter.
  - Store at room temperature until use covered with a layer of film.

- Kneading time: 40/50 minutes in kneading machine.

INGREDIENTS		PREPARATION
DOLCE FORNO MAESTRO	g 4500	- Add DOLE FORNO and yolk to the first dough (1) and start kneading.
EGG YOLK	g 1000	- When the dough is well formed, add sugar and salt.
SALT	g 120	- Insert the remaining yolk (2) three times.
CASTER SUGAR	g 500	- Add the emulsion several times until the dough is smooth and dry.
EGG YOLK	g 1500	- Check that the temperature of the dough is 26-28 <sup>o</sup> C.

#### **FINAL COMPOSITION**

- Do not let it rise and divide in the size of 1050 gr.

Roll tightly and place in the moulds previously buttered with butter.

- Place relative humidity of 70% at 21 °C for about 15 hours or until the dome is at the edge.
- Do not prick the surface before cooking to avoid cracking the dome.
- Bake at 165 °C for about 50 minutes.
- After baking, check with the help of a thermometer that the heart product has a temperature between 96/98 °C.
- Let it cool in the moulds for about 2 hours and remove the moulds.
- Leave them to dry for 6 to 7 hours upside down and pack in moplefan bags.



#### WARNINGS

How to Calculate the water temperature in the first dough:

This method is correct if you have a kneader with diving arms, if alternatively you have a spiral kneader, and keeping in mind that the same tends to heat the dough a lot, reduce the water temperature by at least 5 °C.

In order to obtain the correct final temperature of the dough, let's assume 26 to C, follow the diagram below.

- It will be necessary to know and then measure 3 values:
- 1) the value of the ambient temperature
- 2) the temperature value of the Dolce Forno
- 3) the value defined in function of the mixer used (plunger 15, spiral or planetary mixer 20).

CALCULATION: Final Temperature 26 months C x 3 (fixed number) = 78 - value 1 (e.g. 20 years C) - value 2 (e.g. 18 years C) - value 3 (e.g. 15) = 78-20-18-15 = 25 which will be the temperature of the water in the first mixture using a dipper



## RECIPE CREATED FOR YOU BY MIRKO SCARANI

PASTRY CHEF

