## SOFT MILK LOAVES

Milk sandwiches to fill ideal for banqueting and catering

## Step 1

## INGREDIENTS

SOFT BREAD 50\%
TYPE 00 WHITE FLOUR - 240 W
MILK 3.5\% FAT
SUNFLOWER OIL
FRESH YEAST

## PREPARATION

## Times and temperatures

Temperature of the dough at $26-27^{\circ} \mathrm{C}$
Knead time (spiral mixer): 13 minutes
Bulk fermentation: 5 minutes at $22-24^{\circ} \mathrm{C}$
Proofing for $60-70$ minutes at $28-30^{\circ} \mathrm{C}$.
Baking with steam at $220-250^{\circ} \mathrm{C}$ for 6 minutes.
DOUGH: knead for 3 minutes on first speed and 9-10 minutes on second speed.
Specified times are for the spiral mixers, knead until you obtain a smooth and elastic dough.
RESTING: let it rest at $22-24^{\circ} \mathrm{C}$ for 5 minutes.
SCALING: divide the dough into pieces of about 25-30 grams.
SHAPING: shape the dough pieces into cylinders or flatten balls. Place them on trays covered with parchment paper.

PROOFING: place in the proofer at $28-30^{\circ} \mathrm{C}$ with relative humidity of $75-80 \%$ for about 60-70 minutes.

BAKING: bake, with initial steam, at $240-250^{\circ} \mathrm{C}$ in a static oven or at $220-230^{\circ} \mathrm{C}$ in a convection oven for about 6 minutes. To obtain a glossy effect, brush the bread with egg wash before baking.

ADVICES: to make the product lightly sweeter it is possible to add 250 grams of sugar to the dose.

## FINAL COMPOSITION

The product can be packed in polythene bags as soon as it reaches a core temperature lower than $25^{\circ} \mathrm{C}$. If cool stored, the product can last up to $7-10$ days.

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SINCE 1919

